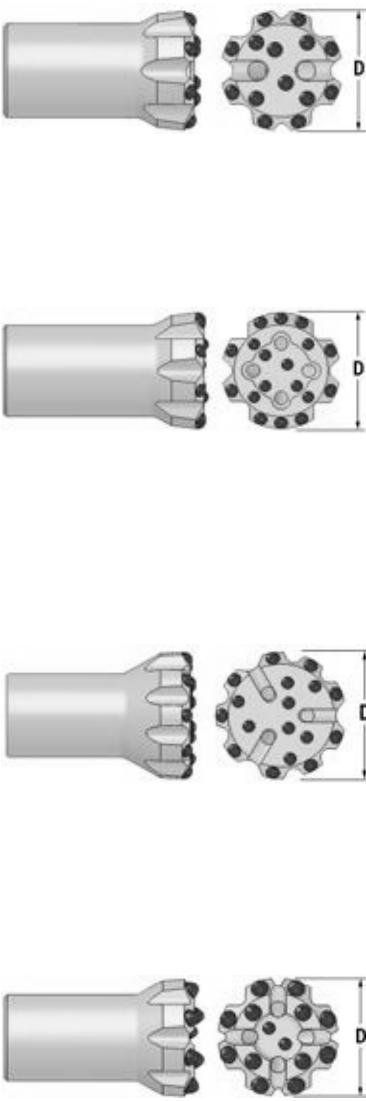


| 钻头 Drill bit  | 钻头直径<br>Diameter       |            | 合金数量×直径<br>Noxbutton diameter |             |             | 水孔数量<br>Flushing hole |           | 重量<br>Weight<br>approx<br>kg | 型号<br>P/N                   |
|---|------------------------|------------|-------------------------------|-------------|-------------|-----------------------|-----------|------------------------------|-----------------------------|
|   | 毫米<br>mm               | 英寸<br>inch | 芯齿<br>Front                   | 边齿<br>Gauge | 倾角<br>Angle | 正<br>Front            | 侧<br>Side |                              |                             |
| 柱齿形钎头<br>Button bit<br><br> | 圆齿 Spherical buttons   |            |                               |             |             |                       |           |                              |                             |
|   | 102                    | 4          | 6×14                          | 8×14        | 35°         | 2                     | -         | 8.7                          | 1431-102ST68-614/814-45-31  |
|   | 102                    | 4          | 4×12,4×12                     | 10×12       | 35°         | 4                     | -         | 8.7                          | 1432-102ST68-612/1012-45-31 |
|   | 105                    | 41/8       | 6×14                          | 8×14        | 35°         | 2                     | -         | 8.9                          | 1431-105ST68-614/814-45-31  |
|   | 105                    | 41/8       | 4×14,2×12                     | 8×14        | 35°         | 4                     | -         | 8.9                          | 1433-105ST68-414214/816-31  |
|   | 110                    | 43/8       | 6×14                          | 8×16        | 35°         | 2                     | -         | 9.4                          | 1431-110ST68-614/816-45-31  |
|   | 110                    | 43/8       | 4×14,2×14                     | 8×16        | 35°         | 4                     | -         | 8.9                          | 1432-110ST68-614/816-45-31  |
|   | 115                    | 41/2       | 6×14                          | 8×16        | 35°         | 2                     | -         | 9.6                          | 1431-115ST68-614/816-45-31  |
|   | 115                    | 41/2       | 4×14,2×14                     | 8×16        | 35°         | 4                     | -         | 9.5                          | 1432-115ST68-614/816-45-31  |
|   | 115                    | 41/2       | 4×14,4×14                     | 10×14       | 35°         | 4                     | -         | 9.5                          | 1432-115ST68-814/1014-45-31 |
|   | 127                    | 5          | 8×14                          | 9×16        | 35°         | 3                     | -         | 11.0                         | 1431-127ST68-814/916-45-31  |
|   | 127                    | 5          | 4×14,3×14                     | 8×16        | 35°         | 4                     | -         | 10.8                         | 1432-127ST68-714/816-45-31  |
|   | 152                    | 6          | 8×16                          | 9×16        | 35°         | 3                     | -         | 16.2                         | 1431-152ST68-816/916-45-31  |
|   | 152                    | 6          | 9×16                          | 9×16        | 35°         | 3                     | -         | 16.2                         | 1431-152ST68-916/916-45-31  |
|   | 152                    | 6          | 9×14,3×14                     | 9×16        | 35°         | 3                     | -         | 16.2                         | 1432-152ST68-914314/916-31  |
|   | 抛物线齿 Parabolic buttons |            |                               |             |             |                       |           |                              |                             |
|   | 102                    | 4          | 6×14                          | 8×14        | 35°         | 2                     | -         | 8.7                          | 1431-102ST68-614/814-45-51  |
|   | 102                    | 4          | 4×12,4×12                     | 10×12       | 35°         | 4                     | -         | 8.7                          | 1432-102ST68-812/1012-45-51 |
|   | 105                    | 41/8       | 6×14                          | 8×14        | 35°         | 2                     | -         | 8.9                          | 1431-105ST68-614/814-45-51  |
|   | 105                    | 41/8       | 4×14,2×12                     | 8×14        | 35°         | 4                     | -         | 8.9                          | 1433-105ST68-414212/814-51  |
|   | 110                    | 43/8       | 6×14                          | 8×16        | 35°         | 2                     | -         | 9.4                          | 1431-110ST68-614/816-45-51  |
|   | 110                    | 43/8       | 4×14,2×14                     | 8×16        | 35°         | 4                     | -         | 8.9                          | 1433-110ST68-614/816-45-51  |
|   | 115                    | 41/2       | 6×14                          | 8×16        | 35°         | 2                     | -         | 9.6                          | 1431-115ST68-614/816-45-51  |
|   | 115                    | 41/2       | 4×14,2×14                     | 8×16        | 35°         | 4                     | -         | 9.5                          | 1433-115ST68-614/816-45-51  |
|   | 115                    | 41/2       | 4×14,4×14                     | 10×14       | 35°         | 4                     | -         | 9.5                          | 1433-115ST68-814/1014-45-51 |
|   | 127                    | 5          | 8×14                          | 9×16        | 35°         | 3                     | -         | 11.0                         | 1431-127ST68-814/916-45-51  |
| 127   | 5                      | 4×14,3×14  | 8×16                          | 35°         | 4           | -                     | 10.8      | 1433-127ST68-714/816-45-51   |                             |
| 152   | 6                      | 8×16       | 9×16                          | 35°         | 3           | -                     | 16.2      | 1431-152ST68-816/916-45-51   |                             |
| 152   | 6                      | 9×16       | 9×16                          | 35°         | 3           | -                     | 16.2      | 1431-152ST68-916/916-45-51   |                             |
| 152   | 6                      | 9×14,3×14  | 9×16                          | 35°         | 3           | -                     | 16.2      | 1433-152ST68-1214/916-45-51  |                             |

## 钻杆钎具系列 Tube drilling tools

## ST68

| 钻头 Drill bit                      | 钎头直径 Diameter          |         | 合金数量×直径 No×button diameter |          |          | 水孔数量 Flushing hole |        | 重量 Weight approx kg        | 型号 P/N                      |
|-----------------------------------|------------------------|---------|----------------------------|----------|----------|--------------------|--------|----------------------------|-----------------------------|
|                                   | 毫米 mm                  | 英寸 inch | 芯齿 Front                   | 边齿 Gauge | 倾角 Angle | 正 Front            | 侧 Side |                            |                             |
| <b>易返钎头 Retrac button bit</b><br> | 圆齿 Spherical buttons   |         |                            |          |          |                    |        |                            |                             |
|                                   | 102                    | 4       | 4×12,4×12                  | 10×12    | 35°      | 4                  | -      | 9.3                        | 1632-102ST68-812/1012-45-31 |
|                                   | 102                    | 4       | 4×14,2×12                  | 8×14     | 35°      | 4                  | -      | 9.3                        | 1533-102ST68-414212/814-31  |
|                                   | 110                    | 4 3/8   | 6×14                       | 8×16     | 35°      | 2                  | -      | 10.0                       | 1531-110ST68-614/816-45-31  |
|                                   | 115                    | 4 1/2   | 6×14                       | 8×16     | 35°      | 2                  | -      | 10.0                       | 1531-115ST68-614/816-45-31  |
|                                   | 127                    | 5       | 8×14                       | 9×16     | 35°      | 3                  | -      | 15.0                       | 1531-127ST68-814/916-45-31  |
|                                   | 140                    | 5 1/2   | 9×14                       | 9×16     | 35°      | 3                  | -      | 17.8                       | 1531-140ST68-914/916-45-31  |
|                                   | 抛物线齿 Parabolic buttons |         |                            |          |          |                    |        |                            |                             |
|                                   | 102                    | 4       | 4×12,4×12                  | 10×12    | 35°      | 4                  | -      | 9.3                        | 1632-102ST68-812/1012-45-51 |
|                                   | 102                    | 4       | 4×14,2×12                  | 8×14     | 35°      | 4                  | -      | 9.3                        | 1533-102ST68-414212/814-51  |
|                                   | 110                    | 4 3/8   | 6×14                       | 8×16     | 35°      | 2                  | -      | 10.0                       | 1531-110ST68-614/816-45-51  |
|                                   | 115                    | 4 1/2   | 6×14                       | 8×16     | 35°      | 2                  | -      | 10.0                       | 1531-115ST68-614/816-45-51  |
| 127                               | 5                      | 8×14    | 9×16                       | 35°      | 3        | -                  | 15.0   | 1531-127ST68-814/916-45-51 |                             |
| 140                               | 5 1/2                  | 9×14    | 9×16                       | 35°      | 3        | -                  | 17.8   | 1531-140ST68-914/916-45-51 |                             |
| <b>扩孔钎头 Reaming bit</b><br>       | 圆齿 Spherical buttons   |         |                            |          |          |                    |        |                            |                             |
|                                   | 152                    | 6       | 6×16                       | 9×16     | 35°      | 3                  | -      | 13.0                       | 1441-152ST68-616/916-45-31  |
|                                   | 152                    | 6       | 2×14                       | 18×14    | 35°      | 3                  | 3      | 10.4                       | 1441-152ST68-214/1814-45-31 |
|                                   | 抛物线齿 Parabolic buttons |         |                            |          |          |                    |        |                            |                             |
|                                   | 152                    | 6       | 6×16                       | 9×16     | 35°      | 3                  | -      | 13.0                       | 1441-152ST68-616/916-45-51  |
|                                   | 152                    | 6       | 2×14                       | 18×14    | 35°      | 3                  | 3      | 10.4                       | 1441-152ST68-214/1814-45-51 |

| 钎杆 Drill rod   | 长度 Length |         | 外径 Diameter |         | 重量 Weight approx kg | 型号 P/N                |
|--|-----------|---------|-------------|---------|---------------------|-----------------------|
|  | 毫米 mm     | 英尺 Foot | 毫米 mm       | 英寸 inch |                     |                       |
| <b>钻杆 Drill tube</b><br>内孔直径 Flushing hole 30mm.<br> | 1525      | 5'      | 87          | 3 7/16  | 35.5                | 24G87-ST68/87-1525-23 |
|  | 1830      | 6'      | 87          | 3 7/16  | 43.8                | 24G87-ST68/87-1830-23 |
|  | 3660      | 12'     | 87          | 3 7/16  | 80.0                | 24G87-ST68/87-3660-23 |
|  | 6110      | 20'     | 87          | 3 7/16  | 133.0               | 24G87-ST68/87-6110-23 |

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